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## WHAT IS CLAIMED IS:

- A process for partially or completely oxidizing one or more thiocarbonylthio ends of a polymer resulting from a radical polymerization controlled by reversible addition-fragmentation using thiocarbonylthio agents which comprises a stage in which said polymer is brought into contact with an ozone-comprising gas, during which the ozone reacts with the thiocarbonylthio end or ends.
  - 2. The process as claimed in claim 1, characterized in that the ozone-comprising gas is air, helium, oxygen, argon, carbon dioxide, nitrogen or a mixture of these gases.
  - 3. The process as claimed in either one of claims 1 and 2, characterized in that the ozone-comprising gas comprises from approximately 0.01% by weight to approximately 8% by weight of ozone, with respect to the total weight of gases.
- 4. The process as claimed in any one of claims 1 to 3, characterized in that the molar ratio of the ozone to the thiocarbonylthio is between approximately 10 000:1 and approximately 1:100.
- 5. The process as claimed in claim 4, characterized in that the molar ratio of the ozone to the thiocarbonylthio is between approximately 1000:1 and approximately 1:10.
- 6. The process as claimed in either one of claims 4 and 5, characterized in that the molar ratio of the ozone to the thiocarbonylthio is between approximately 100:1 and approximately 1:1.
  - 7. The process as claimed in any one of claims 1

to 6, characterized in that the thiocarbonylthio compound is a compound which can be of following formula (A), (B) or (C):

$$R_1-S-X$$
 $Z$ 
 $(A)$ 

$$R_{I} \leftarrow S - C - Z$$

$$S$$

$$(B)$$

$$Z \left( \begin{array}{c} C - S - R_1 \\ II \\ S \end{array} \right)_p \tag{C}$$

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in which:

Z represents:

. a hydrogen atom,

. a chlorine atom,

10 . an optionally substituted alkyl radical or an optionally substituted aryl radical,

. an optionally substituted heterocycle,

. an optionally substituted alkylthio radical,

. an optionally substituted arylthio radical,

15 . an optionally substituted alkoxy radical,

. an optionally substituted aryloxy radical,

. an optionally substituted amino radical,

. an optionally substituted hydrazine radical,

. an optionally substituted alkoxycarbonyl radical,

20 . an optionally substituted aryloxycarbonyl radical,

. a carboxyl or optionally substituted acyloxy radical,

. an optionally substituted aroyloxy radical,

. an optionally substituted carbamoyl radical,

. a cyano radical,

25 . a dialkyl- or diaryl-phosphonato radical,

. a dialkyl-phosphinato or diaryl-phosphinato radical,

- . a polymer chain,
- R<sub>1</sub> represents:
  - . an optionally substituted alkyl, acyl, aryl, aralkyl, alkenyl or alkynyl group,
- an optionally substituted, aromatic, saturated or unsaturated, carbon ring or heterocycle, or
   a polymer chain, and
  - p represents a number between 2 and 10.
- 10 8. The process as claimed in claim 7, characterized in that the thiocarbonylthic compounds are xanthate, dithiocarbamate, dithiocarbamate or trithiocarbonate compounds.
- 15 9. The process as claimed in claim 8, characterized in that the compounds are xanthates.
- 10. The process as claimed in any one of claims 1 to 9, characterized in that the polymer comprises from 20 approximately 0.01% to approximately 35% by weight of thiocarbonylthio before contact with the ozone-comprising gas.
- 11. The process as claimed in any one of claims 1 to 10, characterized in that the polymer comprises from approximately 80% to 0% by weight of thiocarbonylthic with respect to the initial weight of thiocarbonylthic after contact with the ozone-comprising gas.
- 10 12. The process as claimed in any one of claims 1 to 11, characterized in that the polymer is a homopolymer or a copolymer of ethylenically unsaturated monomer(s).
- 35 13. The process as claimed in claim 12, characterized in that the ethylenically unsaturated monomers are monoethylenically unsaturated monomers chosen from:
  - styrene and styrene derivatives, such as  $\alpha$ -methylstyrene or vinyltoluene,

- carboxylic acid vinyl esters, such as vinyl acetate, vinyl Versatate® or vinyl propionate,
- vinyl and vinylidene halides,
- unsaturated ethylenic mono- and dicarboxylic acids, such as acrylic acid, methacrylic acid, itaconic acid, maleic acid or fumaric acid, and the monoalkyl esters of the dicarboxylic acids of the type mentioned with alkanols preferably having 1 to 4 carbon atoms and their N-substituted derivatives,
  - amides of unsaturated carboxylic acids, such as acrylamide, methacrylamide, N-methylolacrylamide, N-methylolmethacrylamide or N-alkylacrylamides,
- ethylenic monomers comprising a sulfonic acid group and its alkali metal or ammonium salts, for example vinylsulfonic acid, vinylbenzenesulfonic acid,  $\alpha$ -acrylamidomethylpropanesulfonic acid or 2-sulfoethylene methacrylate,
- amides of vinylamine, in particular vinyl-20 formamide, vinylacetamide, N-vinylpyrrolidone and N-vinylcaprolactam,
- comprising unsaturated ethylenic monomers secondary, tertiary or quaternary amino group or a heterocyclic group comprising nitrogen, such as, vinylpyridines, vinylimidazole, example, 25 aminoalkyl-(meth)acrylates and aminoalkyl dimethylaminoethyl (meth) acrylamides, such as dimethylaminoethyl methacrylate, acrylate, di(tert-butyl)aminoethyl acrylate, di(tert-butyl)dimethylaminomethylmethacrylate, aminoethyl 30 dimethylaminomethylmethacrylamide, acrylamide or or zwitterionic monomers, such as, for example,
- (meth)acrylic esters, such as glycidyl acrylate or glycidyl methacrylate,

sulfopropyl(dimethyl)aminopropyl acrylate,

- vinyl nitriles,
- monomers comprising at least one boronate functional group or one precursor, for example chosen from acryloylbenzeneboronic acid,

methacryloylbenzeneboronic acid, 4-vinylbenzeneboronic acid, 3-acrylamidophenylboronic acid or 3-methacrylamidophenylboronic acid, alone or as mixtures, or in the form of salts,

monomers comprising phosphonates, for 5 chosen from N-methacrylamidomethylphosphonic acid in particular the n-propyl derivatives, ester ester (RN 31857-11-1), the methyl ester (RN 31857-31857-13-3), the ethyl ester (RN 12-2), (RN 31857-14-4) or the isopropyl 10 n-butyl ester 51239-00-0), their phosphonic and (RN ester diacid derivatives, such monoacid and as N-methacrylamidomethylphosphonic diacid (RN 109421-20-7); N-methacrylamidoethylphosphonic acid ester derivatives, such as N-methacrylamidoethyl-15 phosphonic acid dimethyl ester (RN 266356-40-5) or N-methacrylamidoethylphosphonic acid di(2-butyl-3,3-dimethyl) ester (RN 266356-45-0), and their phosphonic monoacid and diacid derivatives, such (RN N-methacrylamidoethylphosphonic 20 N-acrylamidomethylphosphonic acid 80730-17-2); ester derivatives, such as N-acrylamidomethylphosphonic acid dimethyl ester (RN 24610-95-5), N-acrylamidomethylphosphonic acid diethyl (RN 24610-96-6) or bis(2-chloropropyl) N-acryl-25 amidomethylphosphonate (RN 50283-36-8), and their phosphonic monoacid and diacid derivatives, such as N-acrylamidomethylphosphonic acid (RN 151752-38-4); the vinylbenzylphosphonate dialkyl ester derivatives, in particular the di(n-propyl) 30 (RN 159358-34-6), di(isopropyl) 60181-26-2). diethyl (RN 726-61-4), dimethyl (RN 266356-24-5), 266356-29-0) di(2-butyl-3,3-dimethyl) (RN ester derivatives, 159358-33-5) di(t-butyl) (RN monoacid and phosphonic 35 and their alternative forms, such as vinylbenzylphosphonic diacid (RN 53459-43-1); diethyl 2-(4-vinylphenyl)dialkyl-61737-88-0); ethanephosphonate (RN methacrylate acrylate and phosphonoalkyl

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derivatives, such as 2-(acryloyloxy)ethylphosphonic acid dimethyl ester (RN 54731-78-1) and 2-(methacryloyloxy)ethylphosphonic acid ester (RN 22432-83-3), 2-(methacryloyloxy)methylphosphonic acid diethyl ester (RN 60161-88-8), 2-(methacryloyloxy)methylphosphonic acid dimethyl ester (RN 63411-25-6), 2-(methacryloyloxy)propylphosphonic acid dimethyl ester (RN 252210-28-9), acid diisopropyl 2-(acryloyloxy)methylphosphonic 51238-98-3) or 2-(acryloyloxy)ethyl-(RN phosphonic acid diethyl ester (RN 20903-86-0), and their phosphonic monoacid and diacid alternative forms, such as 2-(methacryloyloxy)ethylphosphonic acid (RN 80730-17-2), 2-(methacryloyloxy)methyl-2-(meth-87243-97-8), phosphonic acid (RN acryloyloxy) propylphosphonic acid (RN 252210-30-2-(acryloyloxy)propylphosphonic acid (RN 2-(acryloyloxy)ethylphosphonic 254103-47-4) and acid; vinylphosphonic acid, optionally substituted ester acetate phenyl, or cyano, vinylidenephosphonic acid, in the sodium salt form or the form of its isopropyl ester, or bis(2chloroethyl) vinylphosphonate, it being possible for these monomers comprising a phosphonic monoor diacid functional group to be used in the completely neutralized partially or optionally neutralized by an amine, for example dicyclohexylamine,

- monomers chosen from the phosphate analogs of the phosphonate-comprising monomers described above, the monomers then comprising a -C-O-P- sequence in comparison with the -C-P- sequence of the phosphonates, and
- monomers carrying an alkoxysilane group chosen
  from trimethoxysilylpropyl methacrylate,
  triethoxysilylpropyl methacrylate,
  tributoxysilylpropyl methacrylate,
  dimethoxymethylsilylpropyl methacrylate,
  diethoxymethylsilylpropyl methacrylate,

methacrylate, dibutoxymethylsilylpropyl methacrylate, diisopropoxymethylsilylpropyl methacrylate, dimethoxysilylpropyl diethoxysilylpropyl methacrylate, dibutoxysilyldiisopropoxysilylpropyl methacrylate, 5 methacrylate, trimethoxysilylpropyl methacrylate, methacrylate, tributoxytriethoxysilylpropyl trimethoxysilylpropyl silylpropyl methacrylate, triethoxysilylpropyl acrylate, acrylate, dimethoxymethyltributoxysilylpropyl acrylate, 10 diethoxymethylsilylpropyl silylpropyl acrylate, dibutoxymethylsilylpropyl acrylate, acrylate, diisopropoxymethylsilylpropyl acrylate, dimethoxyacrylate, diethoxysilylpropyl silylpropyl acrylate, dibutoxysilylpropyl acrylate, diiso-15 propoxysilylpropyl acrylate, trimethoxysilylpropyl acrylate triethoxysilylpropyl acrylate, tributoxysilylpropyl acrylate, or their mixture.

- The process as claimed in either one of claims 12 20 14. ethylenically in that the characterized 13, unsaturated monomers are chosen from styrene monomers, vinyl esters, neutral or charged hydrophilic acrylates, hydrophobic acrylates, neutral or charged hydrophilic methacrylates, hydrophobic methacrylates, hydrophilic 25 charged acrylamido or or hydrophobic and neutral derivatives, hydrophilic or hydrophobic and neutral or charged methacrylamido derivatives, or their mixtures.
- 30 15. The process as claimed in claim 12, characterized in that a fraction of the ethylenically unsaturated monomers are chosen from polyethylenically unsaturated monomers.
- 35 16. The process as claimed in claim 15, characterized in that the polyethylenically unsaturated monomer comprises at least two ethylenic unsaturations and at most 10 ethylenic unsaturations.

- 17. The process as claimed in claim 16, characterized in that the polyethylenically unsaturated monomer comprises two or three ethylenic unsaturations.
- 5 18. The process as claimed in any one of claims 15 to 17, characterized in that the polyethylenically unsaturated monomer is chosen from acrylic, methacrylic, acrylamido, methacrylamido, vinyl ester, vinyl ether, diene, styrene,  $\alpha$ -methylstyrene and allyl derivatives.
  - 19. The process as claimed in any one of claims 15 to 18, characterized in that the polyethylenically unsaturated monomer additionally comprises one or more functional groups other than ethylenic unsaturations chosen from the hydroxyl, carboxyl, ester, amide, amino, substituted amino, mercapto, silane, epoxy or halo functional groups.
- The process as claimed in any one of claims 15 20 to 19, characterized in that the polyethylenically unsaturated monomer is chosen from divinylbenzene and vinyl methacrylate, derivatives, divinylbenzene anhydride, allyl methacrylate, acid methacrylic dimethacrylate, phenylene glycol 25 ethylene dimethacrylate, diethylene glycol dimethacrylate, triethylene glycol dimethacrylate, tetraethylene glycol dimethacrylate, polyethylene glycol 200 dimethacrylate, polyethylene glycol 400 dimethacrylate, 1,3-butanediol dimethacrylate, 1,4-butanediol 30 dimethacrylate, 1,12-dodecanediol dimethacrylate, 1,6-hexanediol dimethacrylate, 1,3-glycerol dimethacrylate, diurethane dimethacrylate or trimethylolpropane trimethacrylate; A epoxy diacrylate, acrylate, bisphenol vinyl diacrylate, tripropylene glycol dipropylene 35 600 diacrylate, glycol diacrylate, polyethylene diethylene alycol diacrylate, ethylene glycol diacrylate, glycol diacrylate, triethylene

tetraethylene

glycol diacrylate, neopentyl

glycol

diacrylate, butanediol diacrylate, ethoxylate hexanediol diacrylate, aliphatic urethane diacrylate, trimethylolpropane triacrylate, trimethylolpropane ethoxylate triacrylate, trimethylolpropane propoxylate propoxylate triacrylate, glycerol triacrylate, aliphatic urethane triacrylate, trimethylolpropane tetraacrylate or dipentaerythritol pentaacrylate; vinyl divinyl ether, diethylene glycol crotonate, 1,4-butanediol divinyl ether or triethylene glycol phthalate, diallyldiallyl 10 divinyl ether; dimethylammonium chloride, diallyl maleate, sodium diallylphenylphosphine, diallyl diallyloxyacetate, N,N'-diallylpyrocarbonate, diallyl succinate, N, N-diallyl-2, 2, 2-trifluoroacetamide, tartardiamide, diallyloxyacetic 15 allyl ester of the 1,3-diallylurea, triallylamine, triallyl trimesate, triallyl cyanurate, triallyl trimellitate or 1,3,5-tri-N, N'-methyleneallyltriazine-2,4,6(1H,3H,5H)-trione; N, N'-methylenebismethacrylamide, bisacrylamide, diacrylamidoacetic glyoxalbisacrylamide or 20 divinylbenzene and 1,3-diisopropenylbenzene; butadiene, chloroprene or isoprene.

- 21. The process as claimed in any one of claims 15 to 20, characterized in that the polyethylenically unsaturated monomer is chosen from N,N'-methylenebisacrylamide, divinylbenzene, ethylene glycol diacrylate or trimethylolpropane triacrylate.
- 30 22. The process as claimed in any one of claims 1 to 8, characterized in that the molar fraction of polyethylenically unsaturated monomers with respect to the monoethylenically unsaturated monomers is between 0.001 and 1.

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23. The process as claimed in any one of claims 1 to 22, characterized in that the polymer is in solution in an aqueous or organic solvent.

- 24. The process as claimed in any one of claims 1 to 22, characterized in that the polymer is in dispersion in water or a solvent or a mixture of solvents.
- 25. The process as claimed in any one of claims 1 to 22, characterized in that the polymer is in aqueous emulsion (latex).

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- 10 26. The process as claimed in claim 24, characterized in that the particle size of the dispersion is between approximately 10 and approximately 50 000 nanometers.
- 27. The process as claimed in claim 25, characterized in that the particle size of the aqueous emulsion is between approximately 10 and approximately 500 nanometers.
- 28. The process as claimed in any one of claims 1 to 27, characterized in that the polymer is brought into contact with the ozone countercurrentwise.
  - 29. A polymer capable of being obtained by the process as claimed in any one of claims 1 to 28.